

HAM CUTTING TIME STUDY

LABOR RATE 15

HAMS CUT INTO PORTIONS REMOVING 5 STEAKS PER HAM

MULTIPLE BLADE SAW (2 UNSKILLED OPERATOR)

TRADITIONAL BAND SAW (1 SKILLED OPERATOR)

HAMS PER HOUR CUT	WEIGHT	LBS PER HOUR
240	22	5280

HAMS PER HOUR CUT	WEIGHT	LBS PER HOUR
45	22	990

MAN HOURS 2 15 30

1 15 15

CENTS PER LBS. LABOR 0.0057

CENTS PER LBS. LABOR 0.0152

PLANT CUTTING LBS DAILY	DAILY LABOR	PLANT CUTTING LBS DAILY	DAILY LABOR	DIFFERENCE	WORKING DAYS PER YEAR	LABOR SAVINGS
10000	0.0057 56.81818	10000	0.0152 151.5152	94.70	250	23674.24
20000	0.0057 113.6364	20000	0.0152 303.0303	189.39	250	47348.48
30000	0.0057 170.4545	30000	0.0152 454.5455	284.09	250	71022.73
40000	0.0057 227.2727	40000	0.0152 606.0606	378.79	250	94696.97

A COMPANY PROCESSING 40,000 LBS. PER DAY CAN SAVE \$94,696 IN LABOR ALONE. NOT TO MENTION THE OVERHEAD FACTOR FOR LBS. OF OUTPUT.

OTHER ADVANTAGES:

SAFER THAN TRADITIONAL SAW

NO OPERATOR FATIGUE DUE TO EASE OF OPERATION

OVERHEAD HELD IN PLACE DUE TO SAWING OUTPUT

USE UNSKILLED OPERATOR

MIS CUT STEAKS ELIMINATED

SQUARE CUT SHANK & BUTT PORTIONS